

# PROGRAM AGENDA





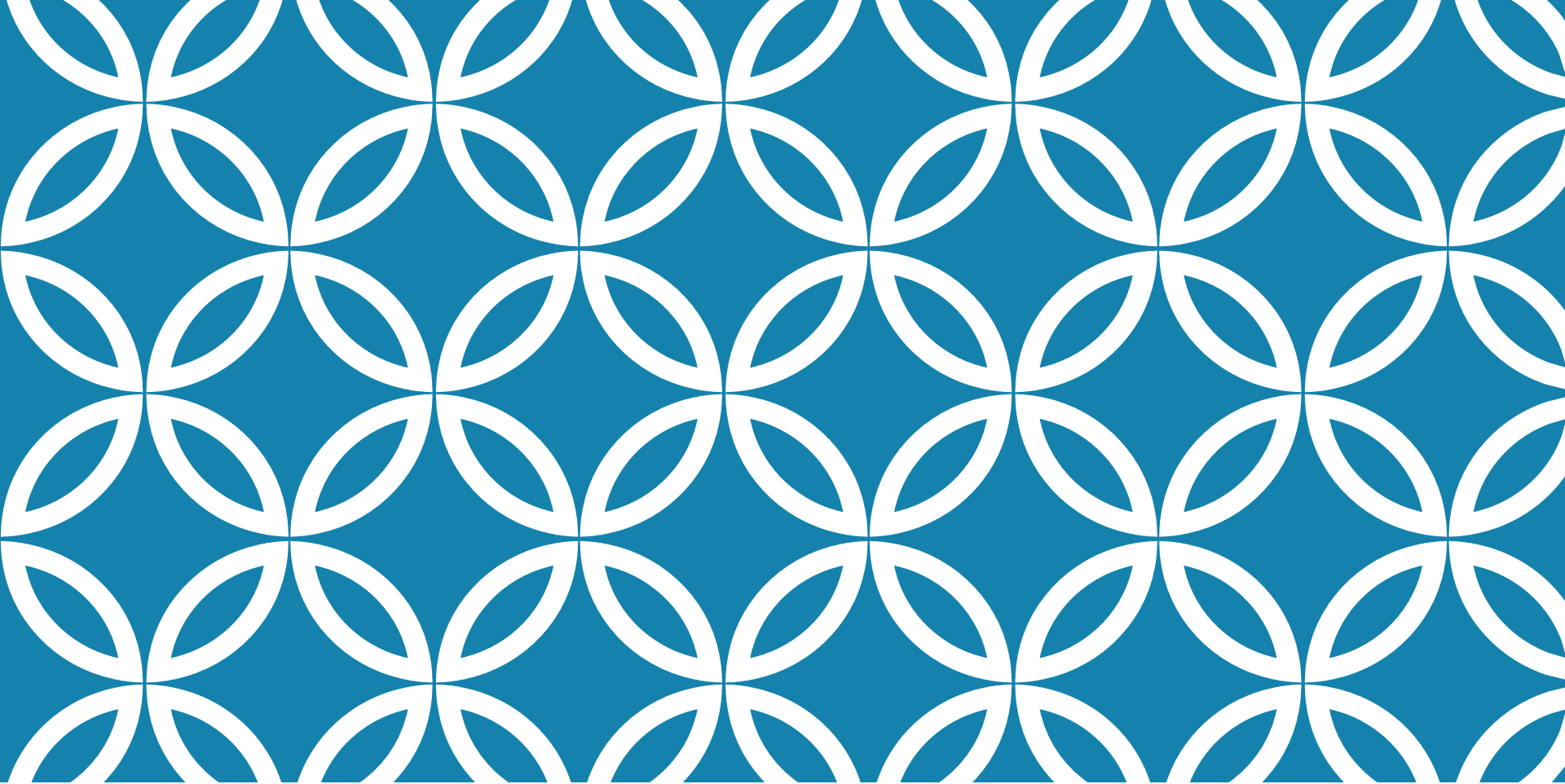
## PROGRAM AGENDA

# Introduction to **Six Sigma Framework & Tools for Process Improvement & General Problem Solving**



According to Forbes, Problem Solving and Critical Thinking are the most sought after skills by employers

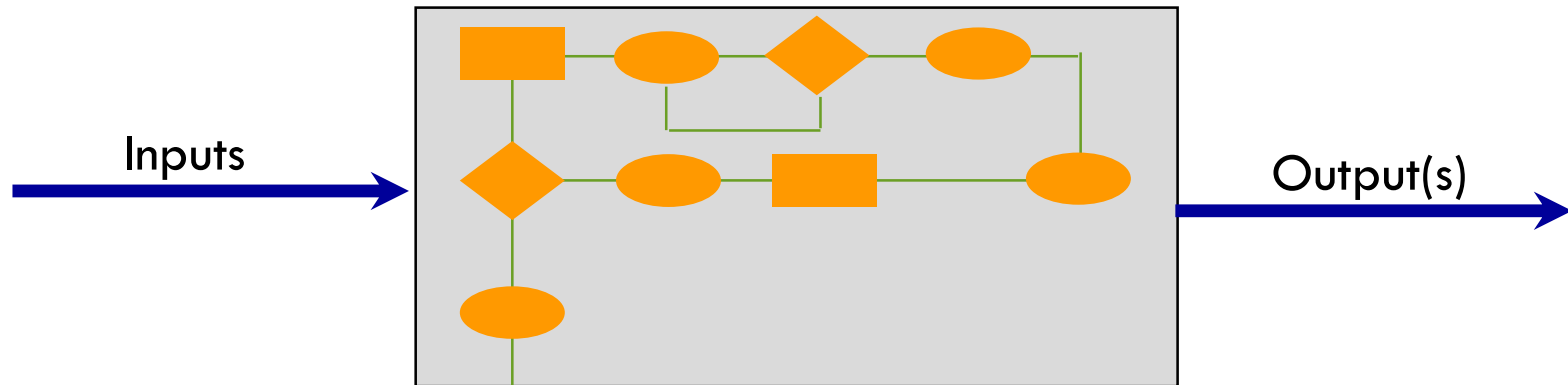




**WHAT IS A PROCESS??** |

# PROCESS

Interaction of inputs through sequential steps to produce certain output(s)



# PROCESS

*“An activity that is done repeatedly in same manner is a process”*

# MOST OF THE ACTIVITIES WE DO ARE PROCESS

- Manufacturing a product
- Providing a service
- Developing a software
- HR & Accounting

**Can you think of something which is not a process?**



IS INNOVATION A PROCESS??

|

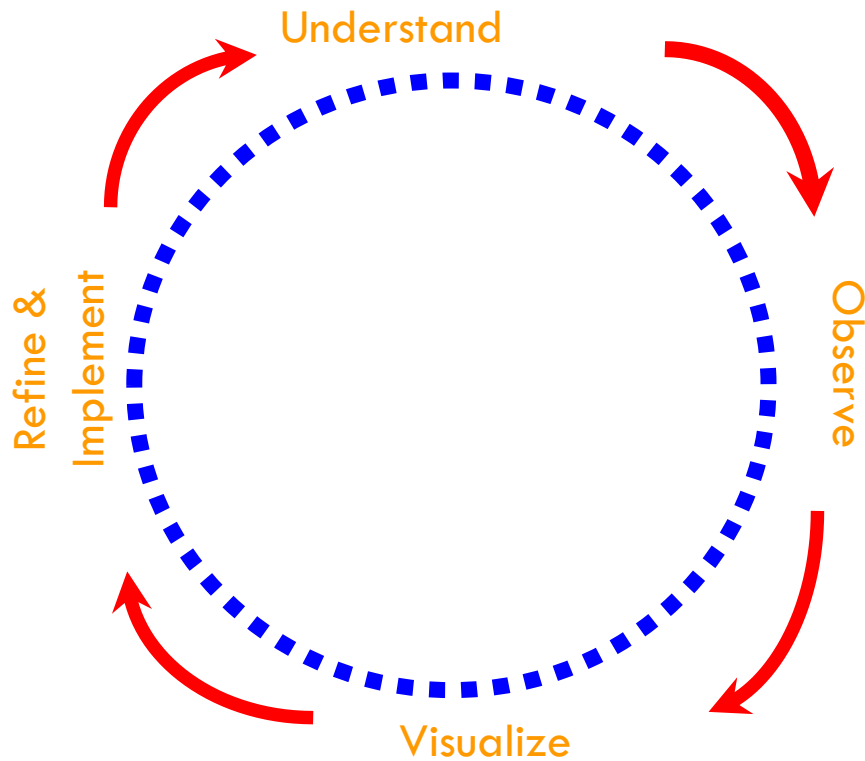


# IDEO

- World's first computer mouse
- World's first note book computer
- Palm V
- Zyliss kitchen tools
- “Keep the change” service for Bank of America
- Defibrillator for heart patients

*Topped BusinessWeek's list of design award winners  
for 14 years straight*

# IDEO INNOVATION PROCESS



Develop prototypes and refine it on the basis of learning

McKinsey&Company

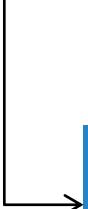
**Problem**



Frame



Design



Gather

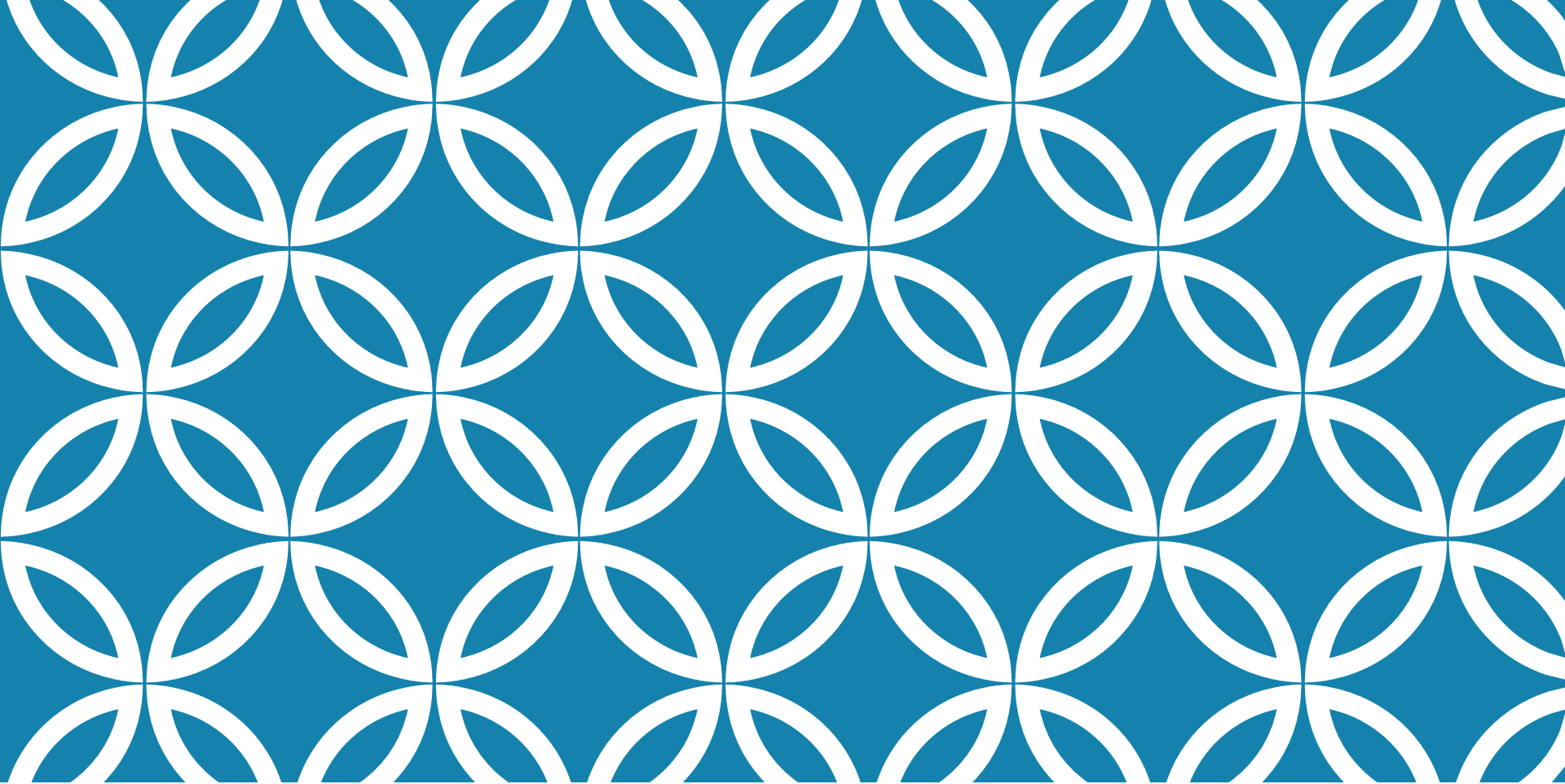


Interpret



**Solution**

**T  
O  
O  
L  
S**

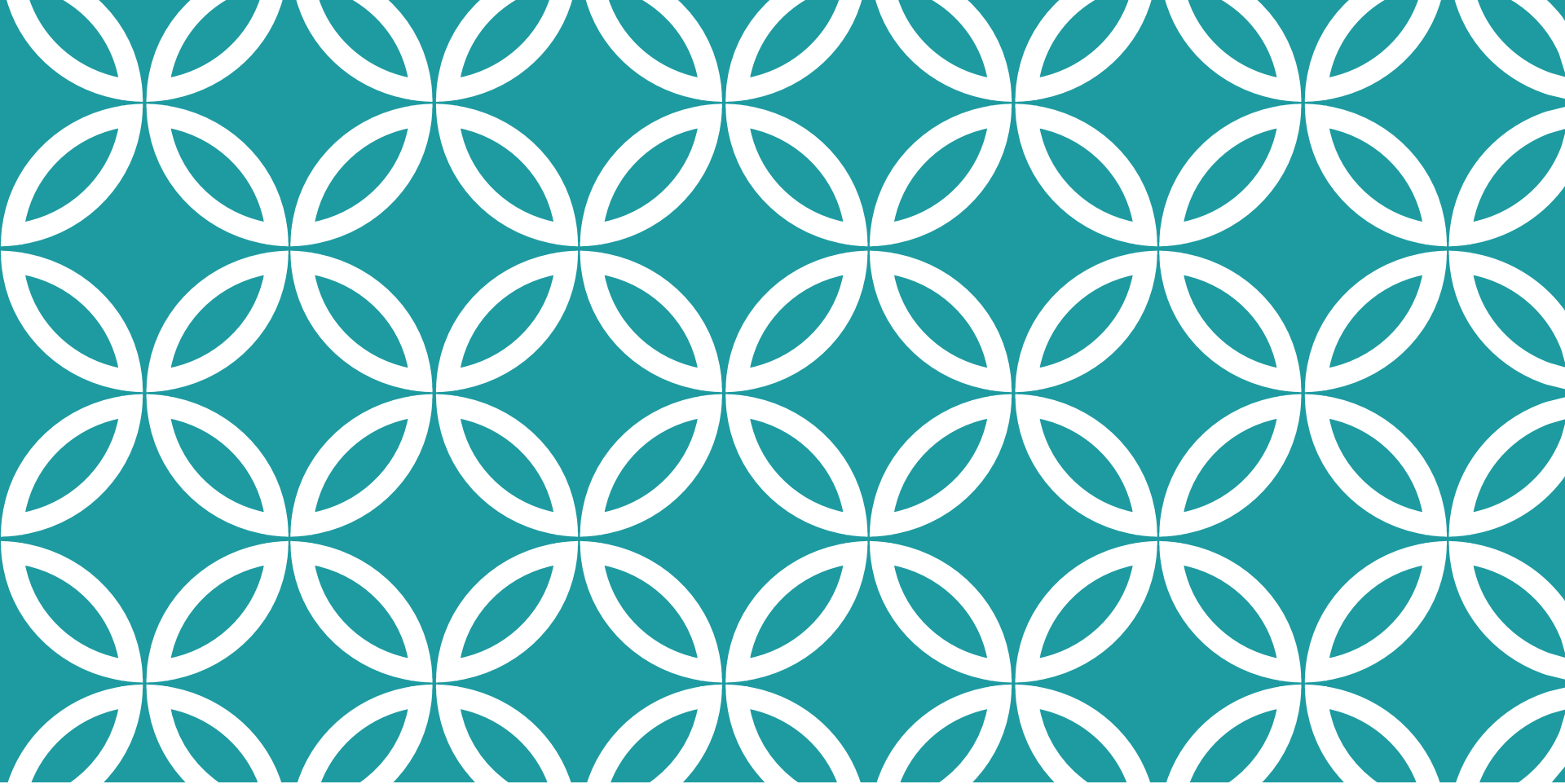


# **DIFFERENCE BETWEEN PROCESS & OPERATIONS**



# ACTIVITY

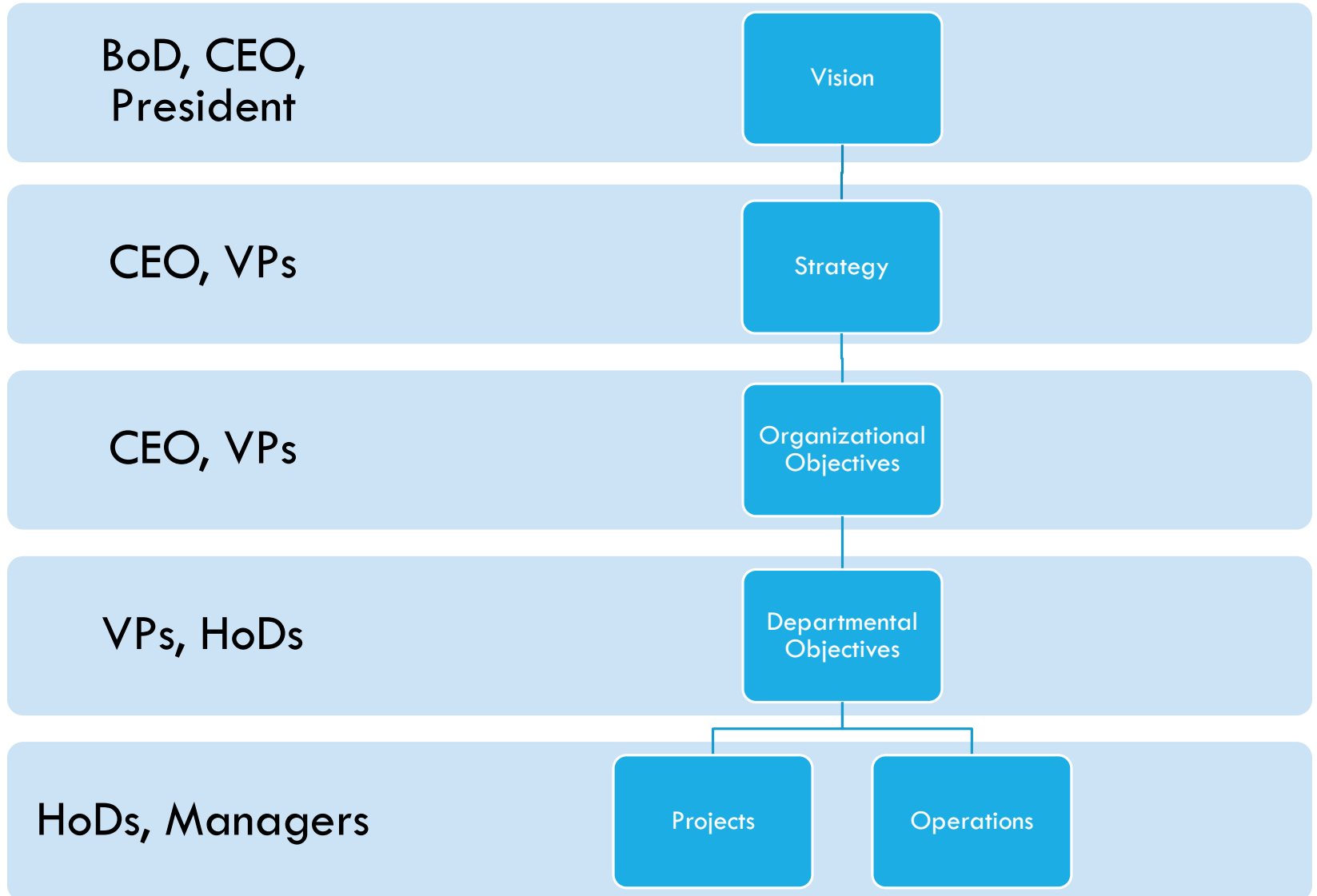
- What are major processes of your department?
- What are the major processes you work on?
- 10 minutes



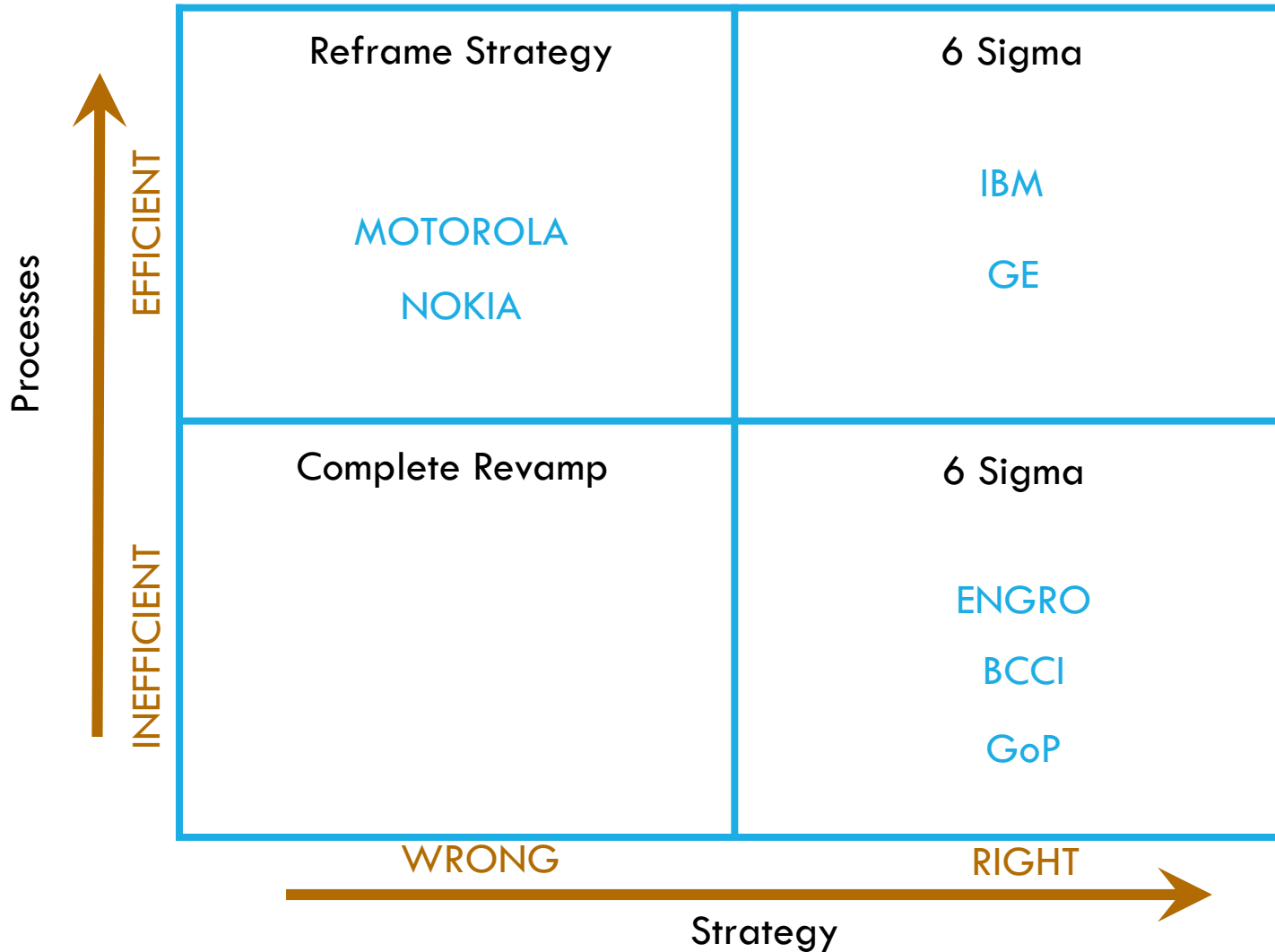
**WHAT IS SIX SIGMA?**



# SIX SIGMA OVERVIEW



# CLASSIFICATION OF ORGANIZATIONS

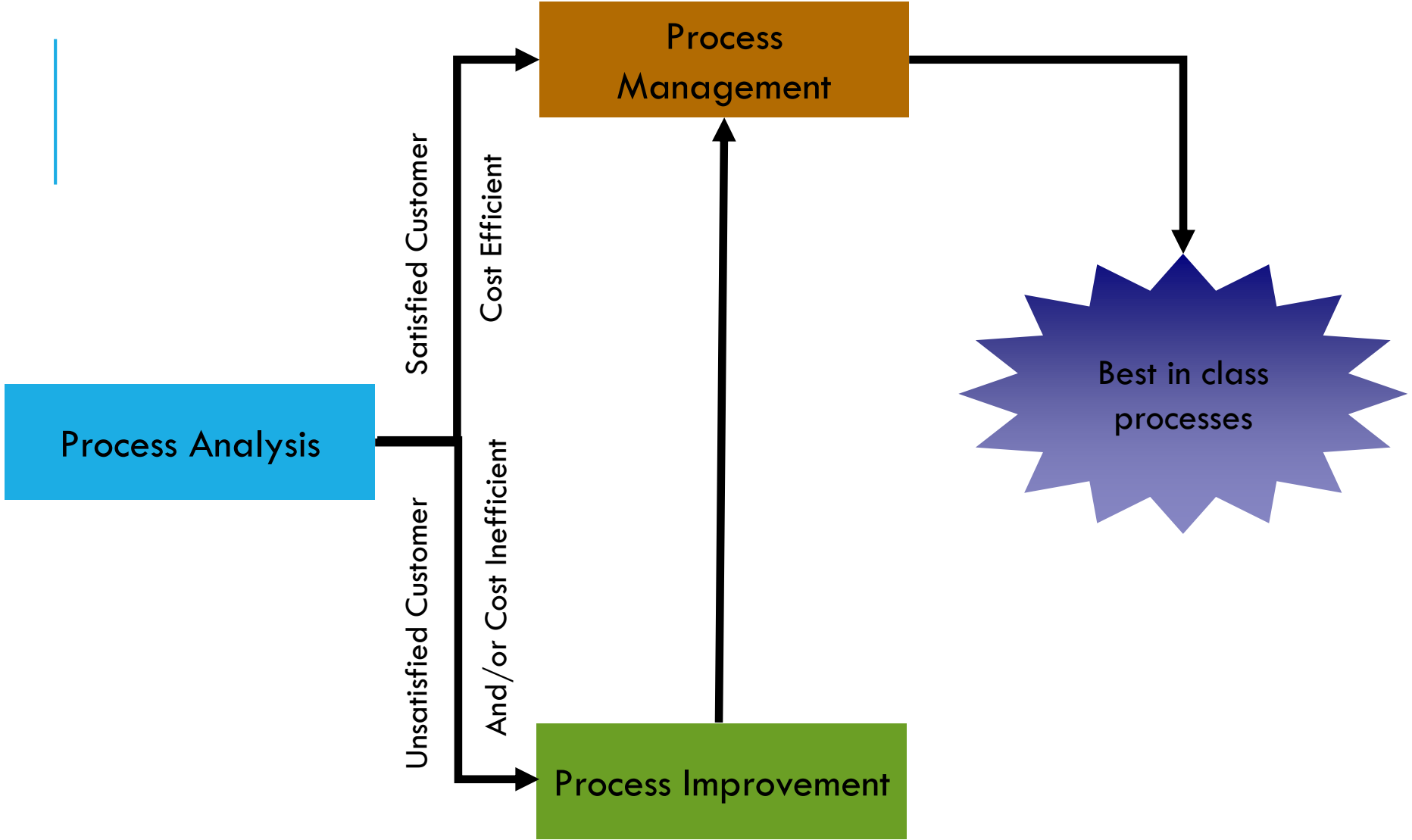






# PROCESS OF PROCESS MANAGEMENT





Process Analysis

Process Management

Best in class processes

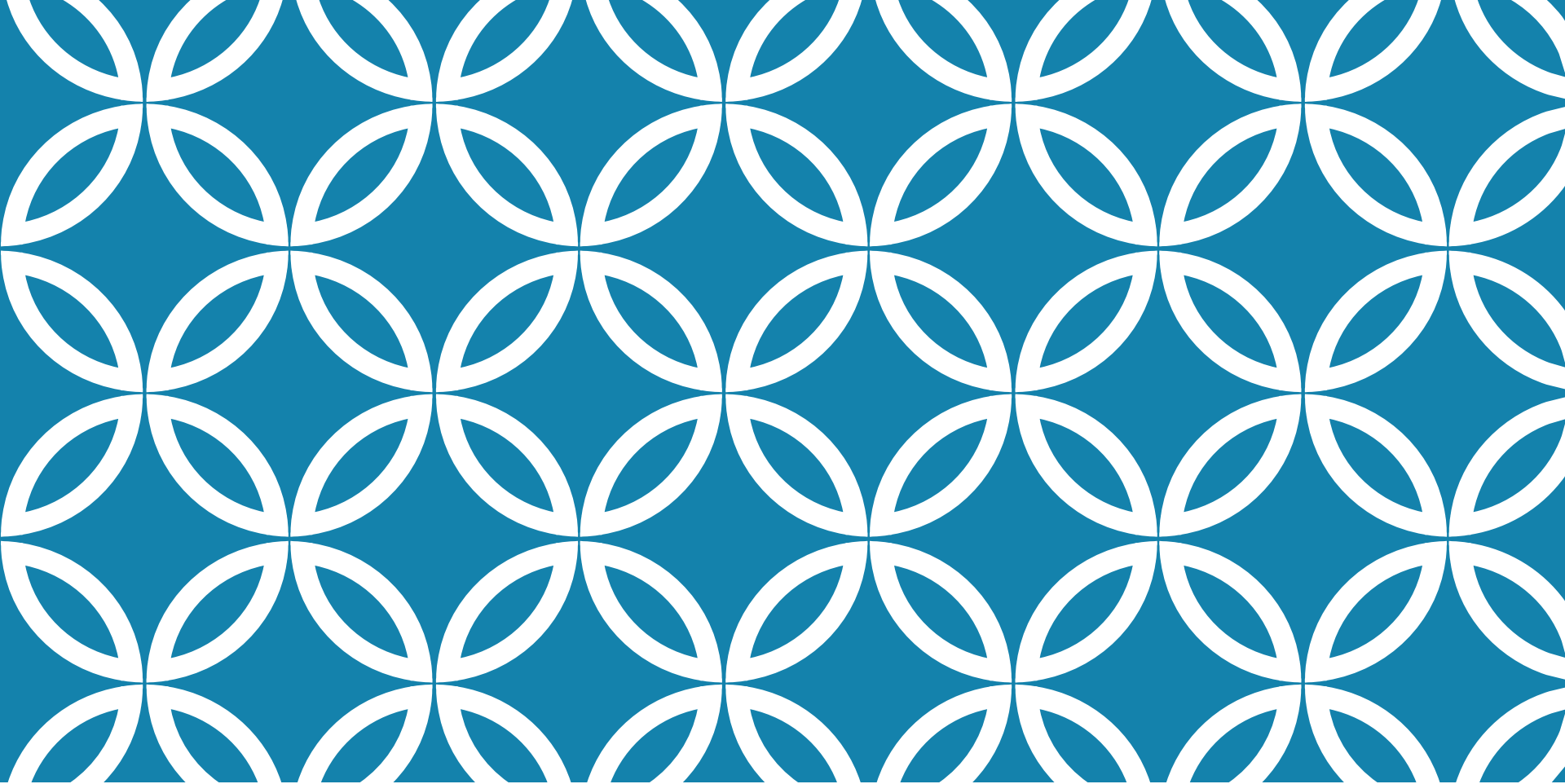
Process Improvement

Satisfied Customer

Unsatisfied Customer

Cost Efficient

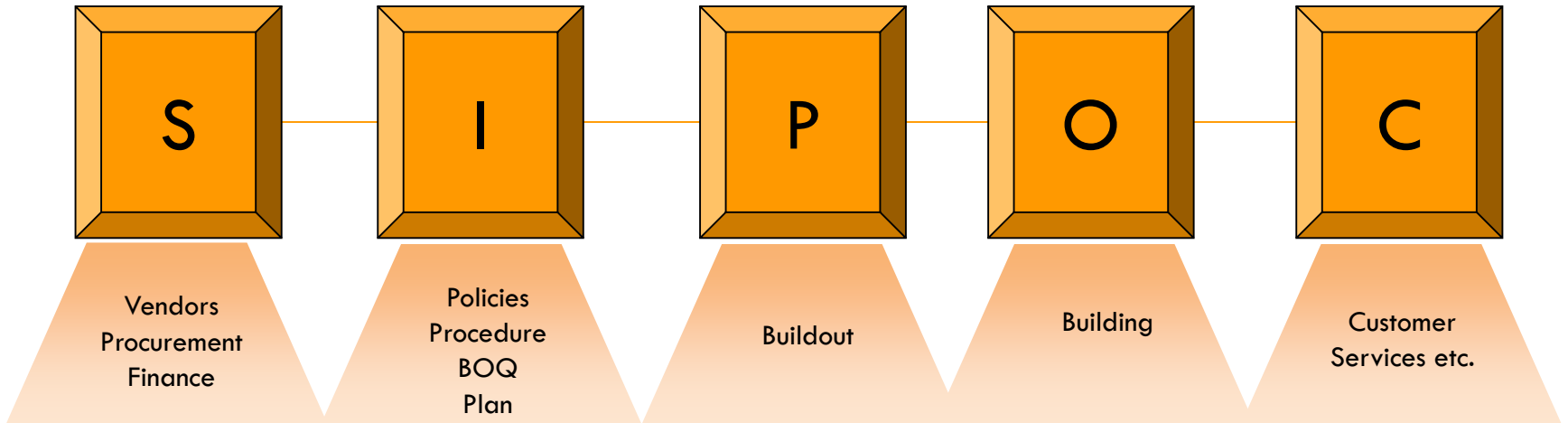
And/or Cost Inefficient



# IDENTIFYING INPUTS & OUTPUTS



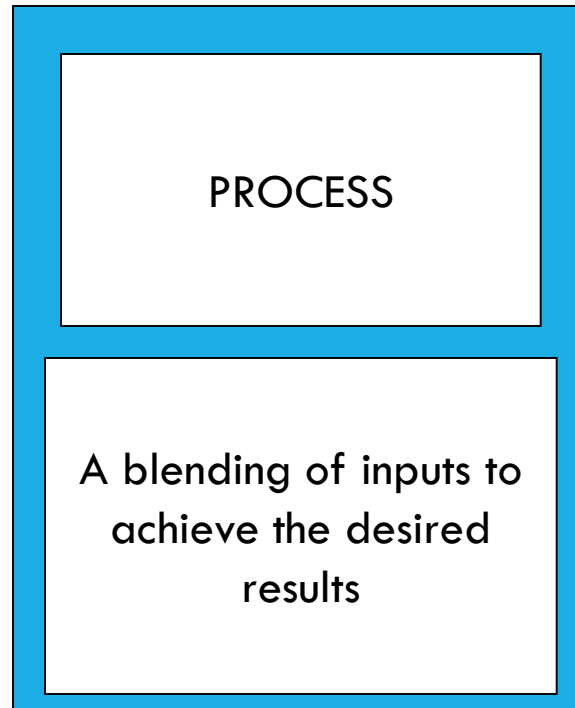
# SIPOC



# ANATOMY OF A PROCESS

*Some examples include:*

Purchasing  
Accounts Receivable  
Accounts Payable  
Hiring



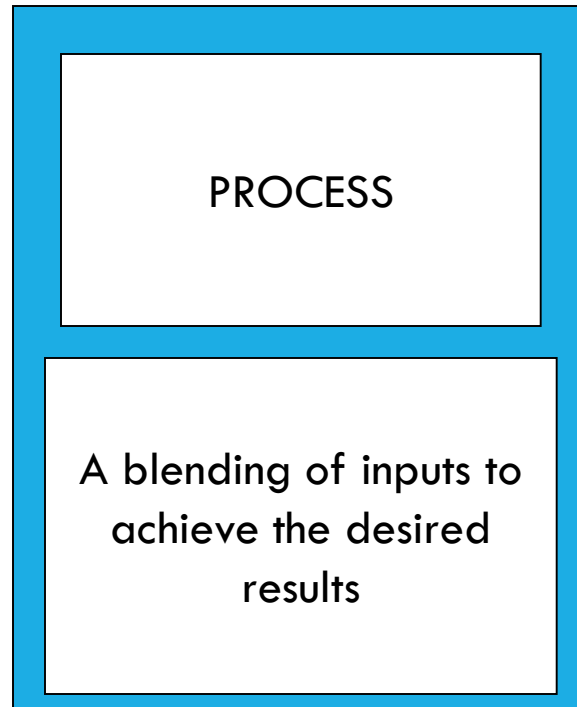
Mission Planning  
Software Coding  
Fabrication  
Building Prospect Funnels

# OUTPUTS FROM THE PROCESS

Outputs are measurable outcomes from the process that will help us determine (i.e. measure) if a process is improving.

*Some examples include:*

% on-time shipments  
Time to return calls  
Errors per document  
Processing Time



## OUTPUTS

Perform a Service

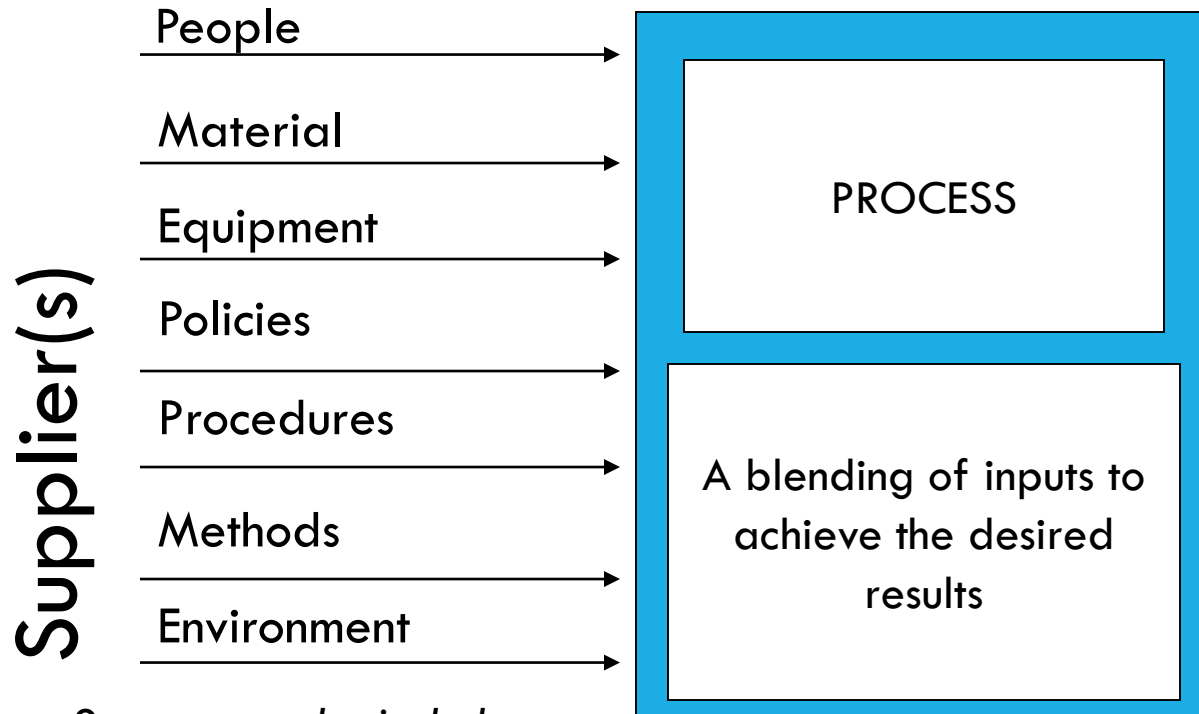
Produce a Product

Complete a Task

Customer Wait Time  
Machine Downtime  
Cost per Employee  
\$ Saved

Customer(s)

# INPUTS TO THE PROCESS



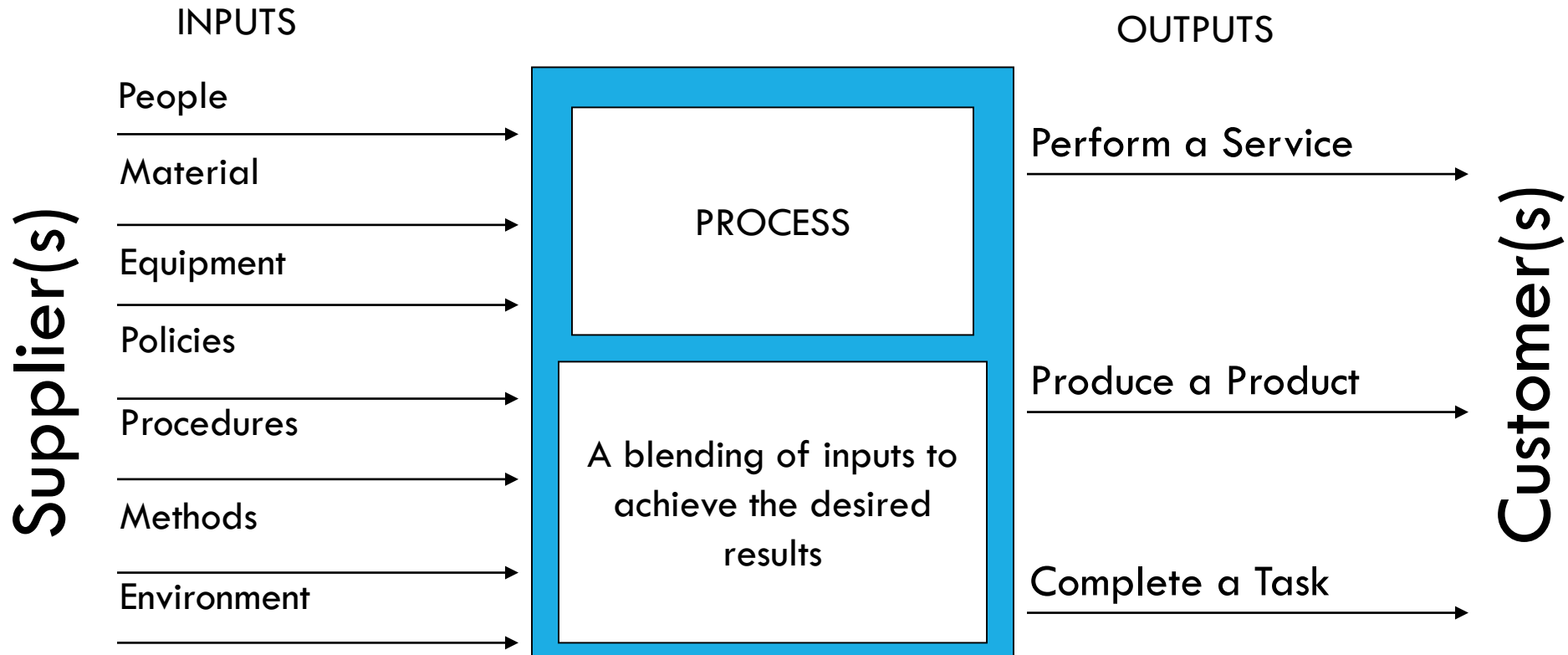
*Some examples include:*

- # items
- Payment method
- # days training
- # of phone calls

Inputs are items that affect the outcome of the process. You may or may not have control over these items.

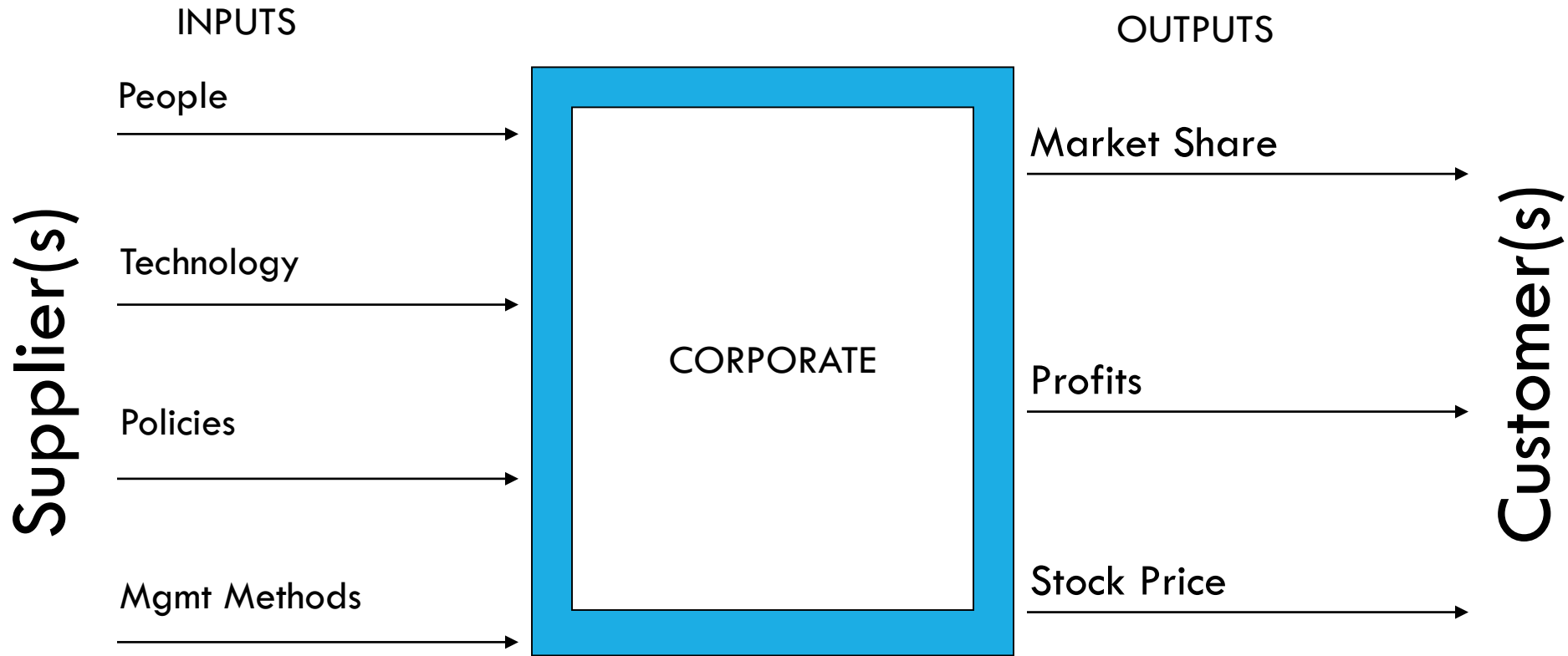
- Material type
- Machine Speed
- Flow Rate
- Years experience

# INPUTS, PROCESS & OUTPUTS

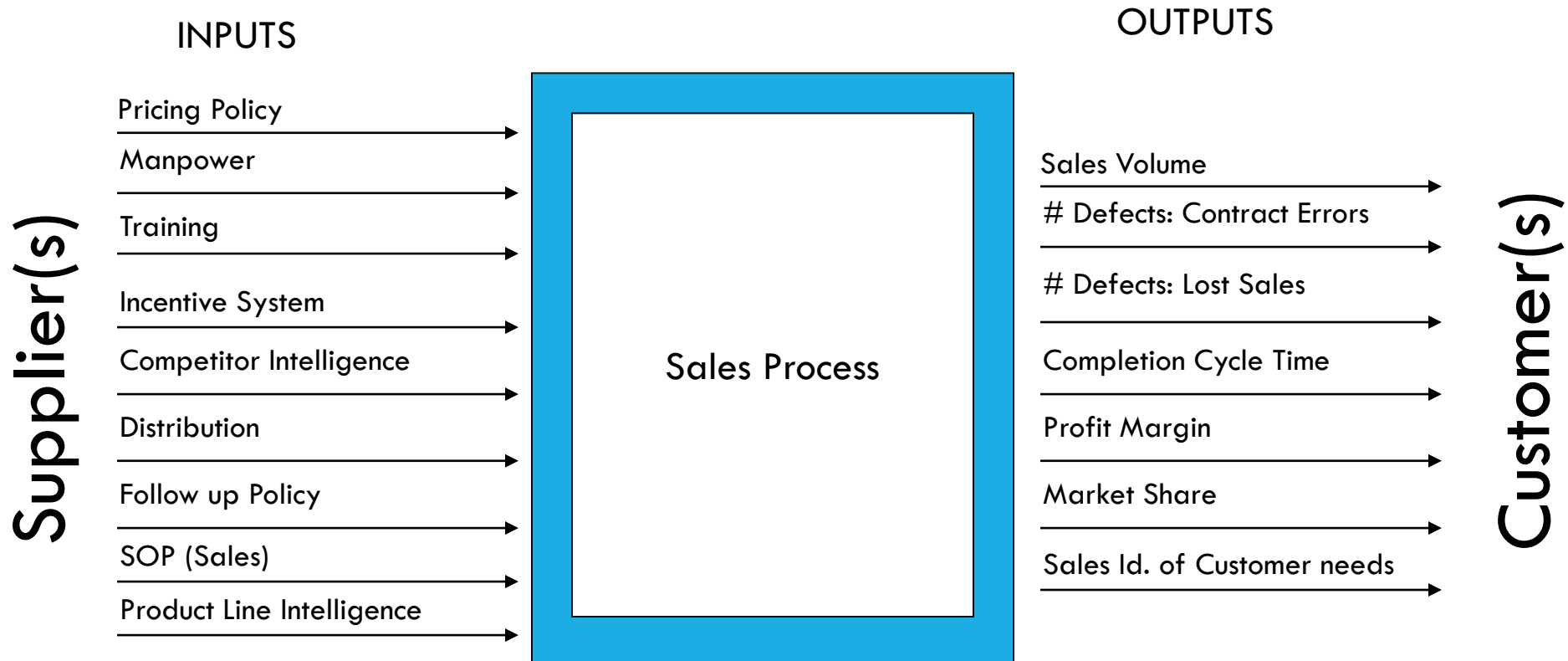




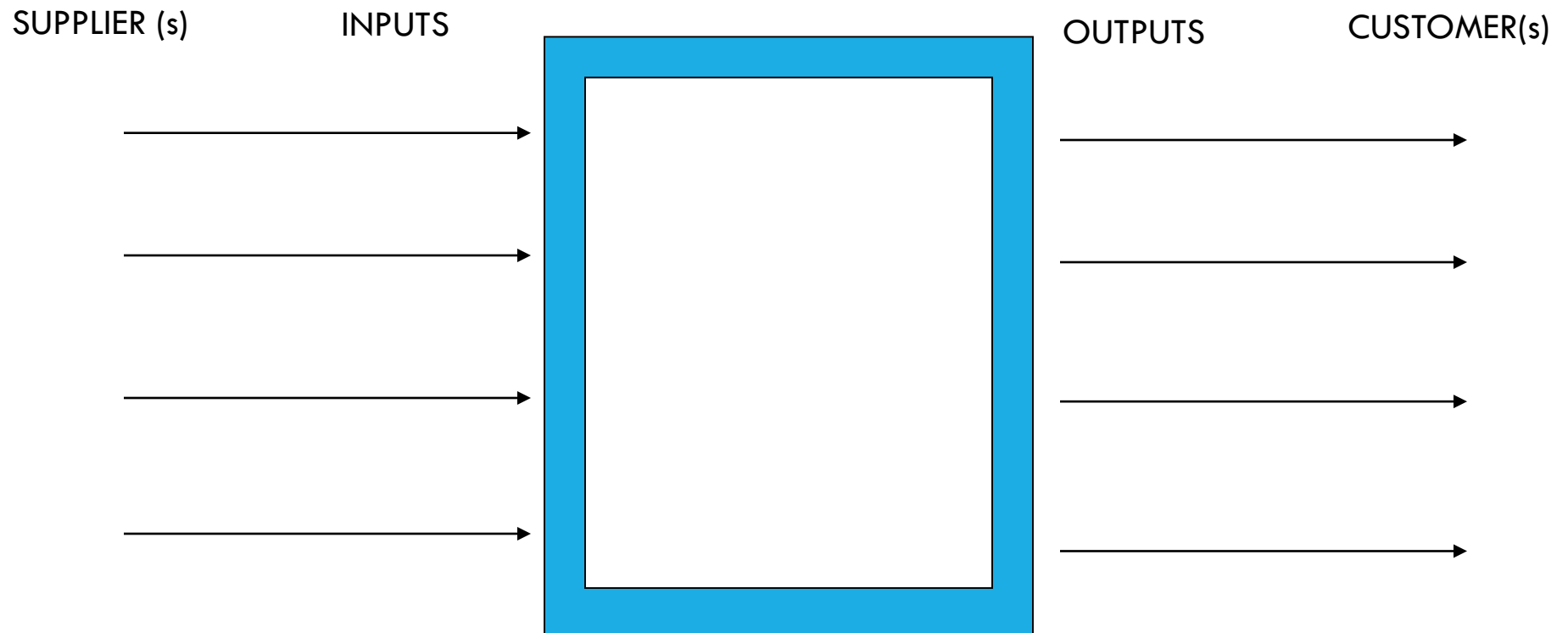
# SATELLITE VIEW



# EXAMPLE: SALES PROCESS



# ACTIVITY — DEVELOP “SIPOC” OF YOUR PROCESS



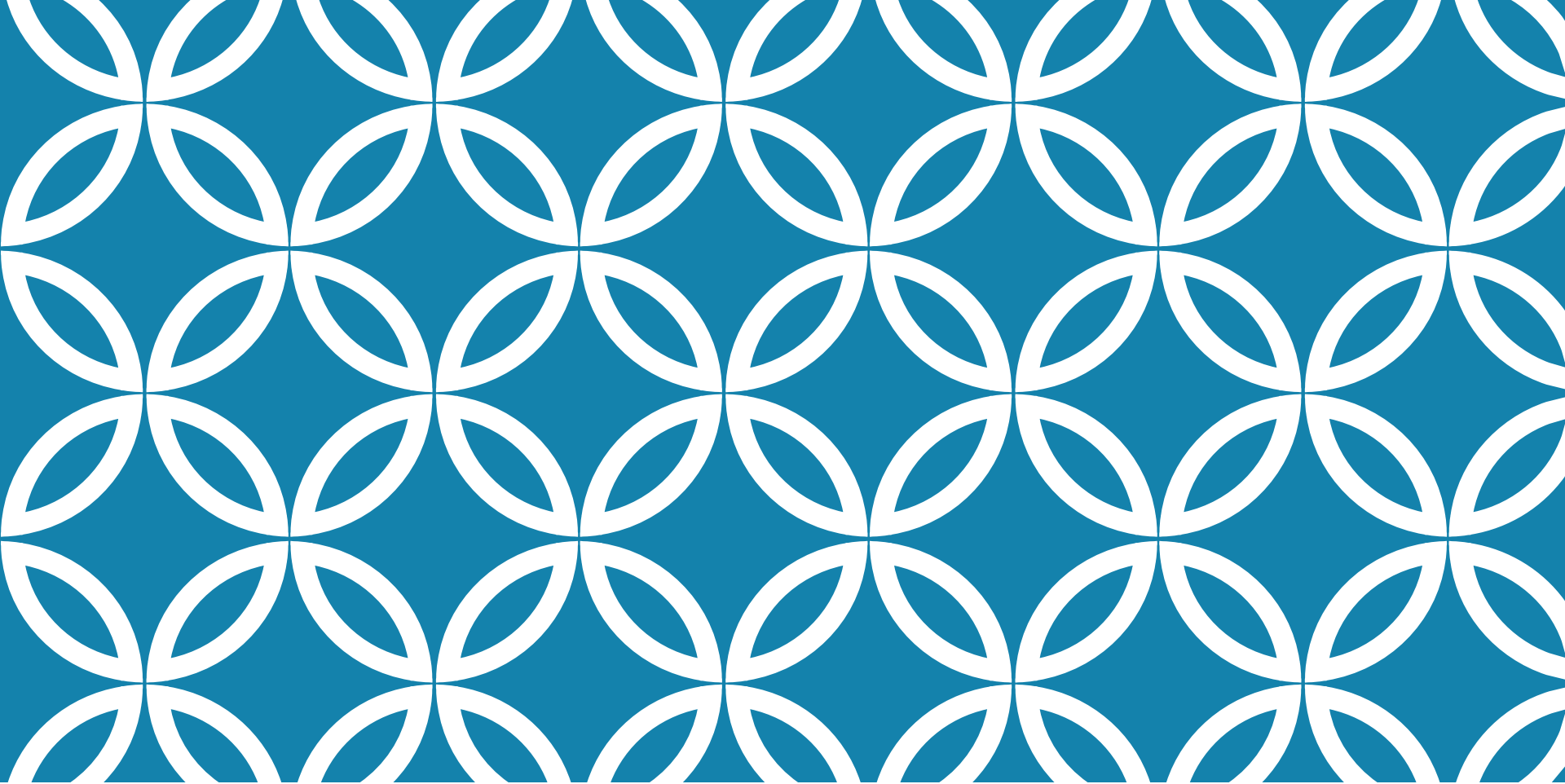
# STEPS TO ANALYZE A PROCESS

1. What are the inputs & outputs of the process?

2. What is the process (interaction of inputs through sequential steps)?

3. What is the performance of output(s)?

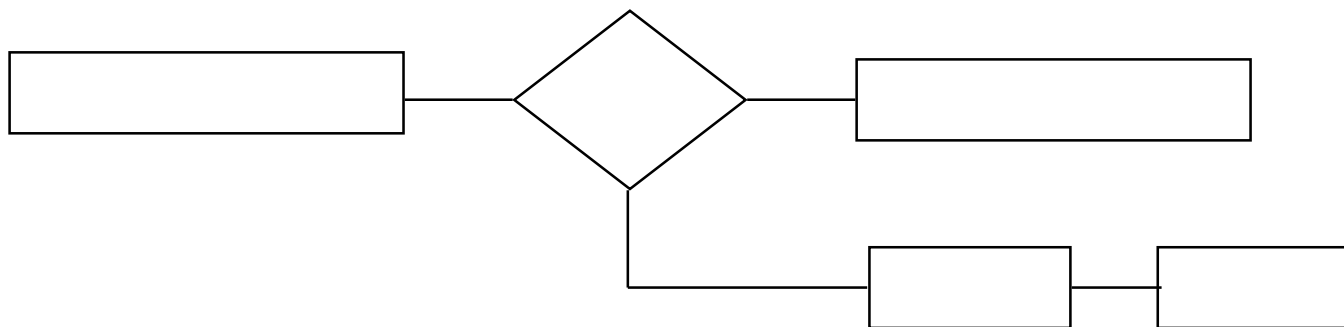




# IDENTIFYING THE PROCESS



# PROCESS FLOW DIAGRAM



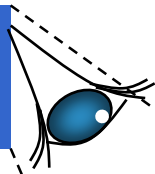
## Benefits

- Provides visual foundation for current situation and analysis
- Enables the team to compare the actual against the ideal
- Aids in identifying bottlenecks, redundancies and waste
- Helps identify Non-Value-Adding steps
- Helps classify Variables (Control and Noise)
- Gives everyone a common view of the process

# ROAD MAP TO CUSTOMER IMPACT

*The Eye Of The Beholder*

Customers' View  
of Our Contribution



A

B

C



Our Process



Our Traditional View  
Of our Own Contribution

1. We Fully Met Our Contractual Obligations (AB)
2. Customer's View Determined By Our Process Performance (AC)

# BUILDING A MAP

1. Determine the scope
  - How complex and detailed a map do you need to give you what you want?
2. Determine the steps in the process
  - Don't worry about order
  - Don't worry about priorities
  - Just list them!
3. Arrange the steps in order
4. Assign symbol





# UML

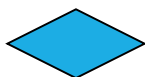
## Five standard symbols

Symbol

Represents



**Start/Stop**



**Decision point**



**Activity**



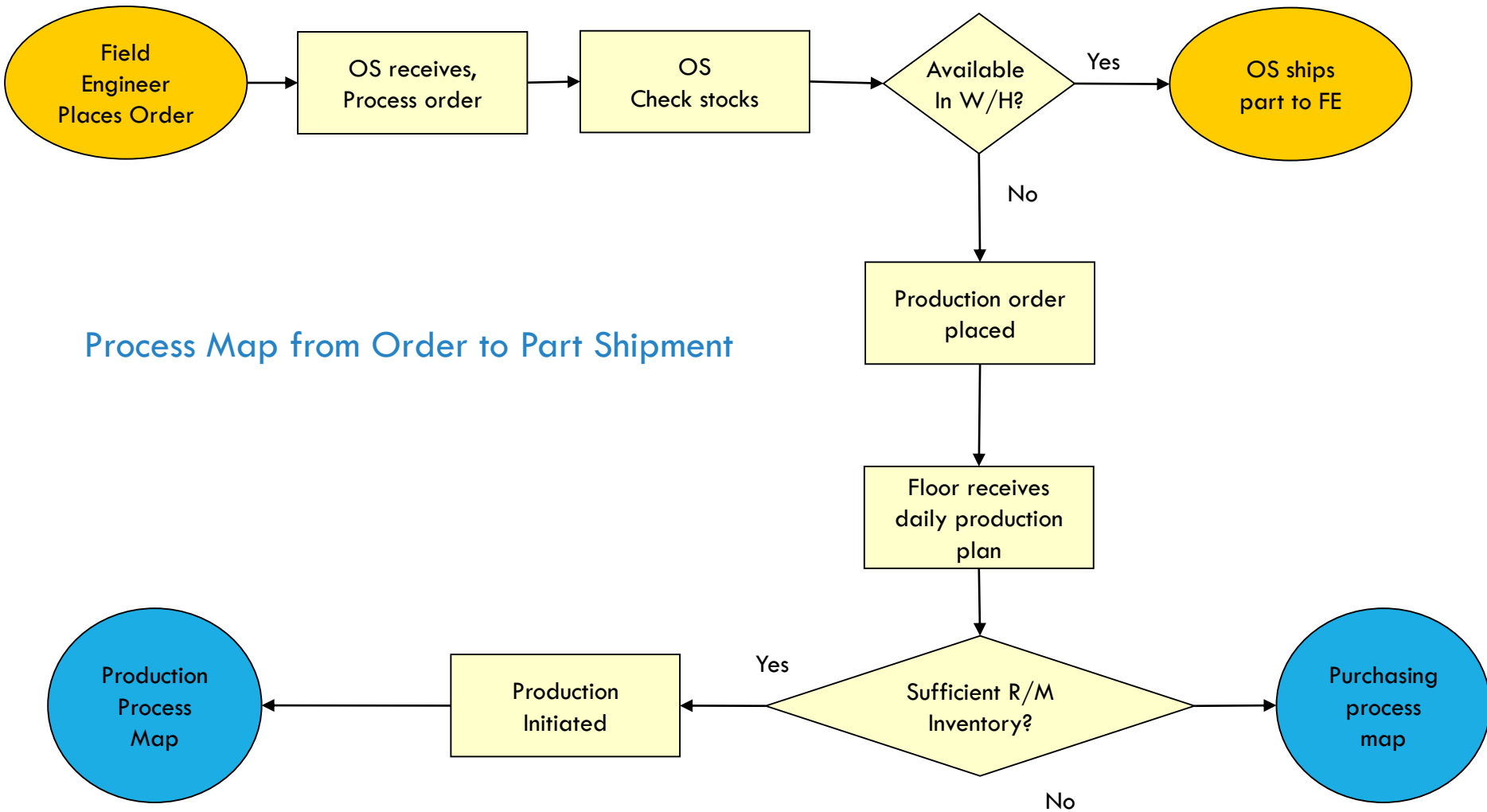
**Connector**



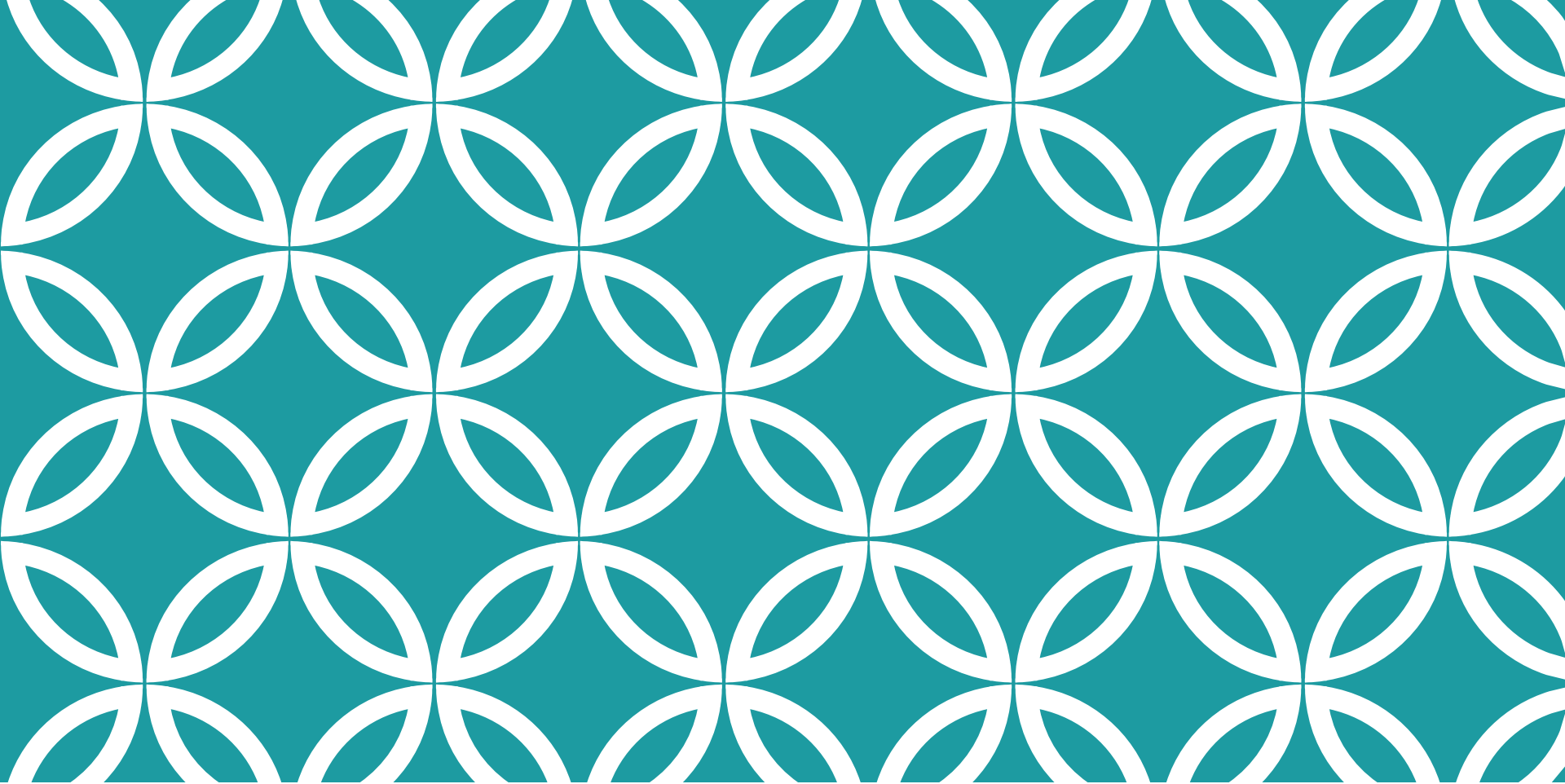
**Direction of flow**



# PARTS ORDER TO DELIVERY PROCESS MAP



Process Map from Order to Part Shipment



**THANK YOU** |